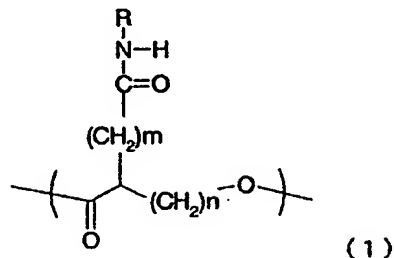


## CLAIMS

1. A polyhydroxyalkanoate comprising one or more units represented by the chemical formula (1) in a molecule,

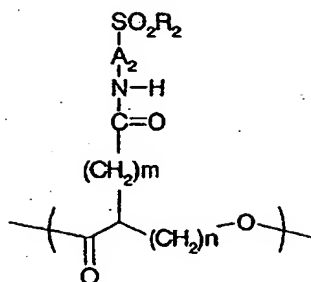


5

Wherein R represents  $-\text{A}_1-\text{SO}_2\text{R}_1$ ,  $\text{R}_1$  represents OH, a halogen atom, ONa, OK, or  $\text{OR}_{1a}$ ,  $\text{R}_{1a}$  and  $\text{A}_1$  each independently represent a substituted or unsubstituted aliphatic hydrocarbon structure, a substituted or unsubstituted aromatic ring structure, or a substituted or unsubstituted heterocyclic structure, n represents an integer selected from 1 to 4, m represents an integer selected from 0 to 8, and when multiple units exist, R,  $\text{R}_1$ ,  $\text{R}_{1a}$ ,  $\text{A}_1$ , m, and n each independently have the above meaning for each unit.

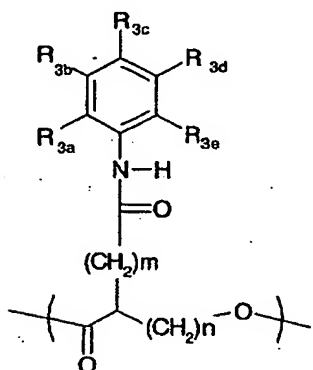
2. A polyhydroxyalkanoate according to claim 1, comprising one or more units each represented by the chemical formula (2), (3), (4A), or (4B) in a molecule as the units of the chemical formula (1),

20



(2)

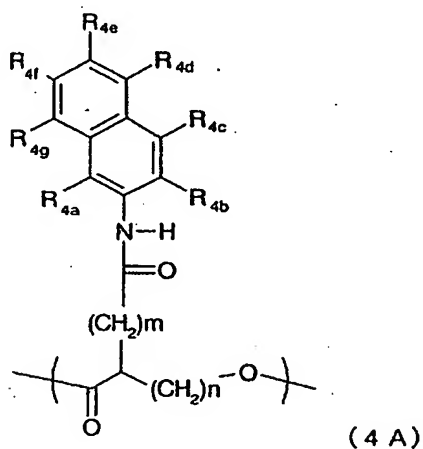
wherein  $R_2$  represents OH, a halogen atom, ONa, OK, or  
 $OR_{2a}$ ,  $R_{2a}$  represents a linear or branched alkyl group  
 having 1 to 8 carbon atoms, or a substituted or  
 5 unsubstituted phenyl group,  $A_2$  represents a linear or  
 branched alkylene group having 1 to 8 carbon atoms,  $n$   
 represents an integer selected from 1 to 4,  $m$   
 represents an integer selected from 0 to 8, when  
 multiple units exist,  $A_2$ ,  $R_2$ ,  $R_{2a}$ ,  $m$ , and  $n$  each  
 10 independently have the above meaning for each unit,



(3)

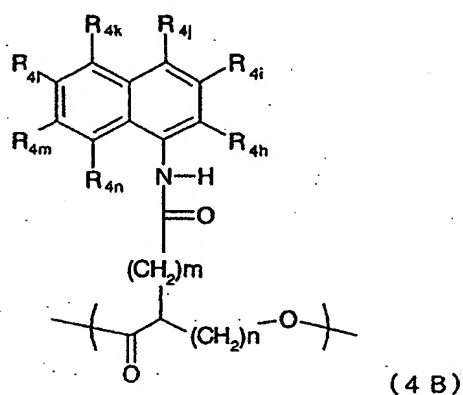
wherein  $R_{3a}$ ,  $R_{3b}$ ,  $R_{3c}$ ,  $R_{3d}$ , and  $R_{3e}$  each independently  
 represent  $SO_2R_{3f}$  ( $R_{3f}$  represents OH, a halogen atom,

ONa, OK, or  $OR_{3f1}$  ( $R_{3f1}$  represents a linear or branched alkyl group having 1 to 8 carbon atoms, or a substituted or unsubstituted phenyl group)), a hydrogen atom, a halogen atom, an alkyl group having 1 to 20 carbon atoms, an alkoxy group having 1 to 20 carbon atoms, an OH group, an  $NH_2$  group, an  $NO_2$  group,  $COOR_{3g}$  ( $R_{3g}$  represents an H atom, an Na atom, or a K atom), an acetamide group, an OPh group, an NHPh group, a  $CF_3$  group, a  $C_2F_5$  group, or a  $C_3F_7$  group (Ph represents a phenyl group), and at least one of these groups represents  $SO_2R_{3f}$ , n represents an integer selected from 1 to 4, m represents an integer selected from 0 to 8, and when multiple units exist,  $R_{3a}$ ,  $R_{3b}$ ,  $R_{3c}$ ,  $R_{3d}$ ,  $R_{3e}$ ,  $R_{3f}$ ,  $R_{3f1}$ ,  $R_{3g}$ , m, and n each independently have the above meaning for each unit,



Wherein  $R_{4a}$ ,  $R_{4b}$ ,  $R_{4c}$ ,  $R_{4d}$ ,  $R_{4e}$ ,  $R_{4f}$ , and  $R_{4g}$  each independently represent  $SO_2R_{4o}$  ( $R_{4o}$  represents OH, a

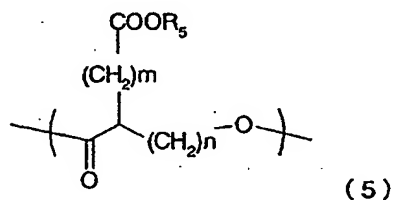
- halogen atom, ONa, OK, or OR<sub>4o1</sub> (R<sub>4o1</sub> represents a linear or branched alkyl group having 1 to 8 carbon atoms, or a substituted or unsubstituted phenyl group)), a hydrogen atom, a halogen atom, an alkyl group having 1 to 20 carbon atoms, an alkoxy group having 1 to 20 carbon atoms, an OH group, an NH<sub>2</sub> group, an NO<sub>2</sub> group, COOR<sub>4p</sub> (R<sub>4p</sub> represents an H atom, an Na atom, or a K atom), an acetamide group, an OPh group, an NHPPh group, a CF<sub>3</sub> group, a C<sub>2</sub>F<sub>5</sub> group, or a C<sub>3</sub>F<sub>7</sub> group (Ph represents a phenyl group), and at least one of these groups represents SO<sub>2</sub>R<sub>4o1</sub>, n represents an integer selected from 1 to 4 and m represents an integer selected from 0 to 8, and wherein multiple units exist, R<sub>4a</sub>, R<sub>4b</sub>, R<sub>4c</sub>, R<sub>4d</sub>, R<sub>4e</sub>, R<sub>4f</sub>, R<sub>4g</sub>, R<sub>4o</sub>, R<sub>4o1</sub>, R<sub>4p</sub>, m, and n each independently have the above meaning for each unit),



wherein R<sub>4h</sub>, R<sub>4i</sub>, R<sub>4j</sub>, R<sub>4k</sub>, R<sub>4l</sub>, R<sub>4m</sub>, and R<sub>4n</sub> each

independently represent  $\text{SO}_2\text{R}_{40}$  ( $\text{R}_{40}$  represents OH, a halogen atom, ONa, OK, or  $\text{OR}_{401}$ , ( $\text{R}_{401}$  represents a linear or branched alkyl group having 1 to 8 carbon atoms, or a substituted or unsubstituted phenyl group)), a hydrogen atom, a halogen atom, an alkyl group having 1 to 20 carbon atoms, an alkoxy group having 1 to 20 carbon atoms, an OH group, an  $\text{NH}_2$  group, an  $\text{NO}_2$  group,  $\text{COOR}_{4p}$  ( $\text{R}_{4p}$  represents an H atom, an Na atom, or a K atom), an acetamide group, an OPh group, an NHPH group, a  $\text{CF}_3$  group, a  $\text{C}_2\text{F}_5$  group, or a  $\text{C}_3\text{F}_7$  group (Ph represents a phenyl group), and at least one of these groups represents  $\text{SO}_2\text{R}_{40}$ , n represents an integer selected from 1 to 4, m represents an integer selected from 0 to 8, and wherein multiple units exist,  $\text{R}_{4h}$ ,  $\text{R}_{4i}$ ,  $\text{R}_{4j}$ ,  $\text{R}_{4k}$ ,  $\text{R}_{4l}$ ,  $\text{R}_{4m}$ ,  $\text{R}_{4n}$ ,  $\text{R}_{4o}$ ,  $\text{R}_{401}$ ,  $\text{R}_{4p}$ , m, and n each independently have the above meaning for each unit.

3. A polyhydroxyalkanoate comprising one or more units represented by the chemical formula (5),



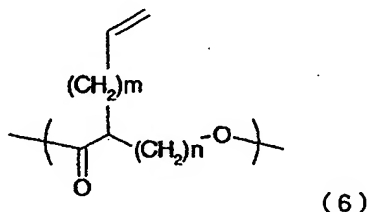
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Wherein  $\text{R}_5$  represents a hydrogen atom, a group for forming a salt, or  $\text{R}_{5a}$ ,  $\text{R}_{5a}$  represents a linear or

branched alkyl or aralkyl group having 1 to 12 carbon atoms, or a group having a saccharide, n represents an integer selected from 1 to 4, m represents an integer selected from 0 to 8, when  $n = 4$ ,  $R_5$

- 5 represents only a group having a saccharide for  $m = 0$ , and when multiple units exist,  $R_5$ ,  $R_{5a}$ , m, and n each independently have the above meaning for each unit.)

4. A polyhydroxyalkanoate comprising one or more units represented by the chemical formula (6),

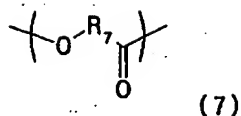


10

wherein n represents an integer selected from 1 to 4, when n represents an integer selected from 1, 2, and 4, m represents an integer selected from 0 to 8, when  $n = 3$ , m represents an integer selected from 0 and 2 to 8, and when multiple units exist, m and n each independently have the above meaning for each unit.

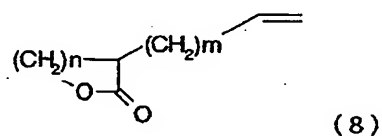
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5. A polyhydroxyalkanoate according to any one of claims 1 to 4, further comprising a unit represented by the chemical formula (7) in a molecule,

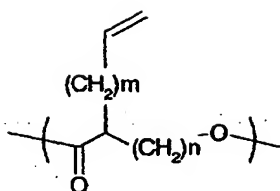


wherein (R<sub>7</sub> represents a linear or branched alkylene group having 1 to 11 carbon atoms, an alkyleneoxyalkylene group each alkylene of which has 1 or 2 carbon atoms (alkylene groups each independently have 1 or 2 carbon atoms), or an alkylidene group having 1 to 5 carbon atoms which may be substituted by aryl, and when multiple units exist, R<sub>7</sub>'s each independently have the above meaning for each unit.

6. A method of producing a polyhydroxyalkanoate represented by the chemical formula (6), comprising the step of polymerizing a compound represented by the chemical formula (8) in the presence of a catalyst.



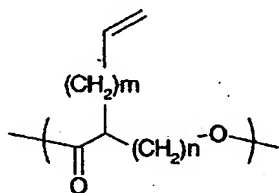
wherein n represents an integer selected from 1 to 4 when n represents an integer selected from 1, 2, and 4, m represents an integer selected from 0 to 8, and when n = 3, m represents an integer selected from 0 and 2 to 8,



(6)

wherein n represents an integer selected from 1 to 4,  
 when n represents an integer selected from 1, 2, and  
 4, m represents an integer selected from 0 to 8, when  
 5 n = 3, m represents an integer selected from 0 and 2  
 to 8, and when multiple units exist, m and n each  
 independently have the above meaning for each unit.

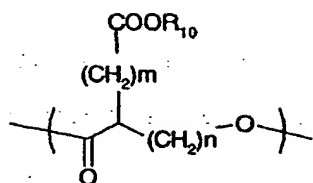
7. A method of producing a polyhydroxyalkanoate  
 containing a unit represented by the chemical formula  
 10 (10), comprising the step of oxidizing a double bond  
 portion of a polyhydroxyalkanoate containing a unit  
 represented by the chemical formula (9),



(9)

wherein n represents an integer selected from 1 to 4  
 15 and m represents an integer selected from 0 to 8,  
 when multiple units exist, m and n each independently  
 have the above meaning for each unit,

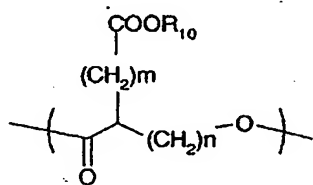




(10)

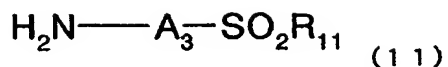
wherein  $R_{10}$  represents a hydrogen atom or a group for forming a salt,  $n$  represents an integer selected from 1 to 4,  $m$  represents an integer selected from 0 to 8, and when multiple units exist,  $m$ ,  $n$ , and  $R_{10}$  each independently have the above meaning for each unit.

8. A method of producing a polyhydroxyalkanoate containing a unit represented by the chemical formula (1), comprising the step of subjecting a polyhydroxyalkanoate containing a unit represented by the chemical formula (10) and at least one kind of amine compound represented by the chemical formula (11) to a condensation reaction,

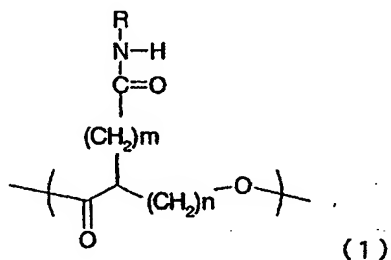


(10)

Wherein  $R_{10}$  represents hydrogen or a group for forming a salt,  $n$  represents an integer selected from 1 to 4,  $m$  represents an integer selected from 0 to 8, and when multiple units exist,  $m$ ,  $n$ , and  $R_{10}$  each independently have the above meaning for each unit,



wherein R<sub>11</sub> represents OH, a halogen atom, ONa, OK, or OR<sub>11a</sub>, R<sub>11a</sub> and A<sub>3</sub> are each independently selected from groups each having a substituted or unsubstituted aliphatic hydrocarbon structure, a substituted or unsubstituted aromatic ring structure, or a substituted or unsubstituted heterocyclic structure, and when multiple units exist, R<sub>11</sub>, R<sub>11a</sub>, and A<sub>3</sub> each independently have the above meaning for each unit,



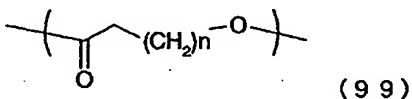
10 wherein R represents  $-A_1-SO_2R_1$ ,  $R_1$  represents OH, a  
halogen atom, ONa, OK, or  $OR_{1a}$ ,  $R_{1a}$  and  $A_1$  each  
independently represent a group having a substituted  
or unsubstituted aliphatic hydrocarbon structure, a  
15 substituted or unsubstituted aromatic ring structure,  
or a substituted or unsubstituted heterocyclic  
structure, n represents an integer selected from 1 to  
4, m represents an integer selected from 0 to 8, and  
when multiple units exist, R,  $R_1$ ,  $R_{1a}$ ,  $A_1$ , m, and n  
20 each independently have the above meaning for each

unit.

9. A method of producing a polyhydroxyalkanoate containing a unit represented by the chemical formula (101), comprising the steps of:

5        allowing a polyhydroxyalkanoate containing a unit represented by the chemical formula (99) to react with a base; and

         allowing the compound obtained in the foregoing step to react with a compound represented by the  
10 chemical formula (100),



wherein n represents an integer selected from 1 to 4, and when multiple units exist, n's each independently have the above meaning for each unit,

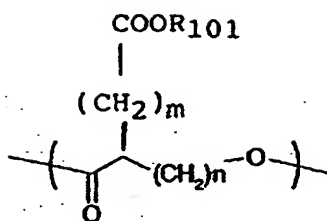


(100)

15

wherein m represents an integer selected from 0 to 8, X represents a halogen atom, R<sub>100</sub> represents a linear or branched alkyl or aralkyl group having 1 to 12 carbon atoms, and when n = 4 in the chemical formula

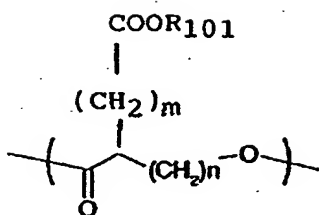
20 (99), m is not equal to 0,



(101)

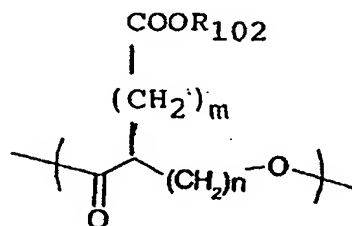
wherein n represents an integer selected from 1 to 4,  
 when n represents an integer selected from 1 to 3, m  
 represents an integer selected from 0 to 8, when n =  
 5 4, m represents an integer selected from 1 to 8, R<sub>101</sub>  
 represents a linear or branched alkyl or aralkyl  
 group having 1 to 12 carbon atoms, and when multiple  
 units exist, R<sub>101</sub>, m, and n each independently have  
 the above meaning for each unit.

- 10        10. A method of producing a  
 polyhydroxyalkanoate containing a unit represented by  
 the chemical formula (102), comprising the step of  
 hydrolyzing a polyhydroxyalkanoate containing a unit  
 represented by the chemical formula (101) in the  
 15 presence of an acid or an alkali or the step of  
 subjecting the polyhydroxyalkanoate to hydrogenolysis  
 including catalytic reduction,



(101)

wherein n represents an integer selected from 1 to 4,  
 when n represents an integer selected from 1 to 3, m  
 represents an integer selected from 0 to 8, when n =  
 5 4, m represents an integer selected from 1 to 8, R<sub>101</sub>  
 represents a linear or branched alkyl or aralkyl  
 group having 1 to 12 carbon atoms, and when multiple  
 units exist, R<sub>101</sub>, m, and n each independently have  
 the above meaning for each unit,



(102)

10

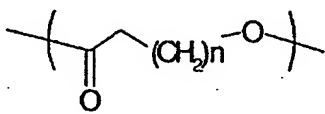
wherein R<sub>102</sub> represents hydrogen or a group for  
 forming a salt, n represents an integer selected from  
 1 to 4. when n represents an integer selected from 1  
 to 3, m represents an integer selected from 0 to 8,  
 15 when n = 4, m represents an integer selected from 1  
 to 8, and when multiple units exist, R<sub>102</sub>, m, and n  
 each independently have the above meaning for each

unit.

11. A method of producing a polyhydroxyalkanoate containing a unit represented by the chemical formula (104), comprising the steps of:

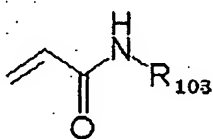
5        allowing a polyhydroxyalkanoate containing a unit represented by the chemical formula (99) to react with a base; and

         allowing the compound obtained in the foregoing step to react with a compound represented by the  
10        chemical formula (103),



(99)

(In the formula, n represents an integer selected from 1 to 4. When multiple units exist, n's each independently have the above meaning for each unit.)

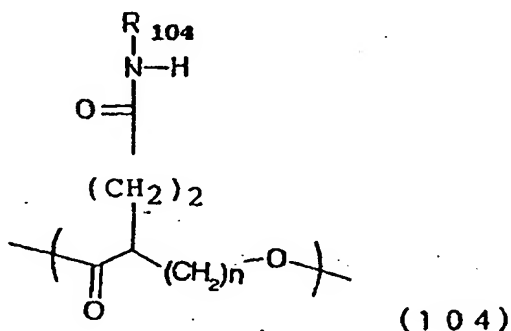


(103)

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Wherein  $R_{103}$  represents  $-A_{103}-\text{SO}_2R_{103a}$ ,  $R_{103a}$  represents OH, a halogen atom, ONa, OK, or  $\text{OR}_{103b}$ ,  $R_{103b}$  and  $A_{103}$  are each independently selected from groups each having a substituted or unsubstituted aliphatic

hydrocarbon structure, a substituted or unsubstituted aromatic ring structure, or a substituted or unsubstituted heterocyclic structure, and when multiple units exist,  $R_{103}$ ,  $R_{103a}$ ,  $R_{103b}$ , and  $A_{103}$  each independently have the above meaning for each unit,



Wherein  $n$  represents an integer selected from 1 to 4,  $R_{104}$  represents  $-A_{104}-SO_2R_{104a}$ ,  $R_{104a}$  represents OH, a halogen atom, ONa, OK, or  $OR_{104b}$ ,  $R_{104b}$  and  $A_{104}$  each independently represent a group having a substituted or unsubstituted aliphatic hydrocarbon structure, a substituted or unsubstituted aromatic ring structure, or a substituted or unsubstituted heterocyclic structure, and when multiple units exist,  $R_{104}$ ,  $R_{104a}$ ,  $R_{104b}$ ,  $A_{104}$ , and  $n$  each independently have the above meaning for each unit.